

Sub F1  
cont 1

D1  
Corrected

- ii) a second component comprising at least 50 weight percent of a primary polyisocyanate having a functionality of at least three, and wherein the first and second components together are solvent free.

Sub  
E1

D2

41. (Amended) An article comprising:

- a) a substrate; and  
b) a protective polyurethane layer on a first surface of the substrate, wherein the polyurethane contains primary aliphatic isocyanate crosslinking, and wherein about 25% or more of the total crosslink density is contributed by a polyisocyanate components, said polyurethane exhibiting at least one property selected from the group consisting of a flexural modulus of  $1.0 \times 10^8$  pascals or less, a storage modulus of  $1.0 \times 10^8$  pascals or less, a Shore A hardness of less than 94, a Hoffman scratch-hardness test result of 2 or less, and a color shift, in accordance with heat aging test ASTM D2244-79, within 1 delta E.

Sub F3

D3

45. (Amended) An article comprising:

- a) a substrate having a first surface;  
b) indicia on at least a portion of the first surface of the substrate; and  
c) a clear polyurethane applied as a protective layer over the indicia and any exposed portions of the first surface of said substrate, wherein the polyurethane is a reaction product of:  
i) a first component comprising one or more polyols having an equivalent weight in the range from about 28 to about 3000, optionally one or more diols having an equivalent weight in the range from about 30 to about 4000, and a catalyst; and  
ii) a second component comprising at least 50 weight percent of a primary polyisocyanate having a functionality of at least three, and wherein the first and second components together are solvent free;

wherein the first and second components form a solvent-free admixture having an NCO:OH ratio of about 0.75 to about 1.25.

sub  
E2

D4

47. (Amended) An article comprising;
- a) a substrate; and
  - b) a flexible clear polyurethane applied as a protective layer on a surface of said substrate, said flexible polyurethane comprising a reaction product of,
    - i) a first component included one or more polyols having an equivalent weight in the range from about 28 to about 3000, optionally one or more diols having an equivalent weight in the range from about 30 to about 4000, and a catalyst; and
    - ii) a second component comprising a primary aliphatic isocyanate crosslinker having at least 50 weight percent polyisocyanate,
- ~~wherein the first and second components together are solvent free.~~

48. (New) An article as recited in claim 26, wherein the first component comprises greater than about 20 weight percent polyester.

49. (New) An article as recited in claim 26, wherein the primary polyisocyanate comprises a primary aliphatic polyisocyanate.

DS  
50. (New) An article as recited in claim 45, wherein the first component comprises greater than about 20 weight percent polyester.

51. (New) An article as recited in claim 45, wherein the primary polyisocyanate comprises a primary aliphatic polyisocyanate.

52. (New) An article as recited in claim 47, wherein the first component comprises greater than about 20 weight percent polyester.